

**Fully Automatic Stapling Machine SHA 11 SCC.**  
Stapling of Folding Boxes according to FEFCO 300



**Lifting - feeding – shaping – stapling - ejecting**

Processing of flat carton blanks of corrugated cardboard to folding boxes according to FEFCO 300 (carton bottom)

A pile of carton blanks is positioned on a lifting table upstream.

**Automatic functions:**

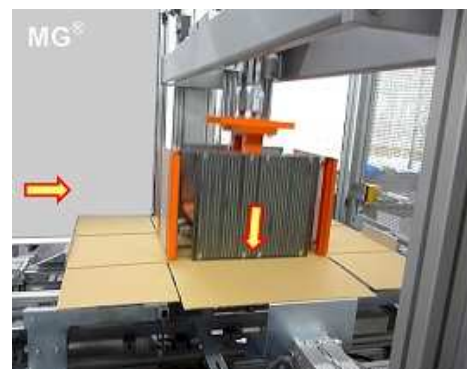
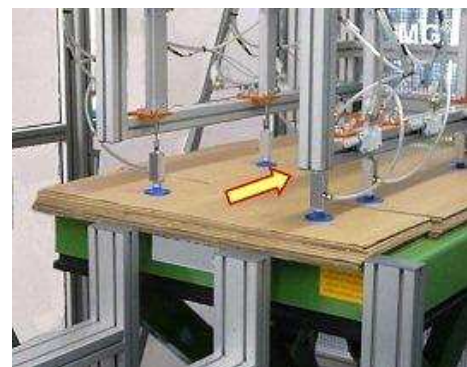
- > lifting and feeding of carton blanks.
- > shaping to box
- > stapling the 4 flaps
- > ejection of folding boxes

Output: max. 6 boxes / minute..

Adjustment range for box sizes:  
(other ranges of adjustment on demand):

Length: 392 - 580 mm  
Width: 240 - 300 mm  
Height: 175 - 292 mm

Output: up to 6 boxes/minute.  
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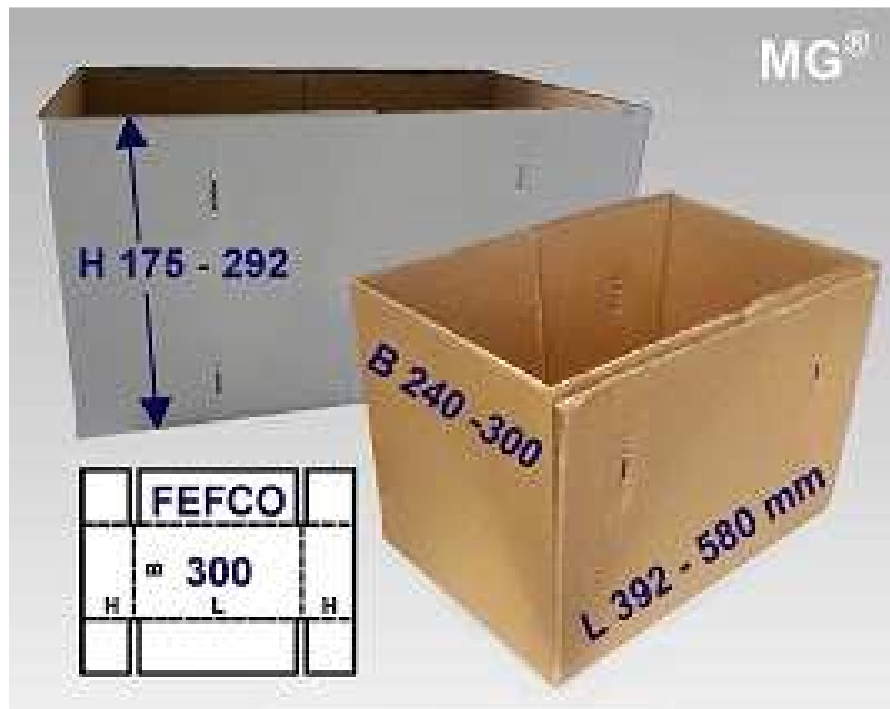
4 stapling heads for coiled staples: B 36 - 60 (B 36 - 70).  
Loading capacity / stapling head: 4000 coiled staples.

Reloading time for 1 coil: less than 1 minute.  
Coiled staples: 36 mm staple crown.  
Single or double stapling.

Power source: electro / pneumatic:  
415 Volt, 50 Hertz, 4-6 bars.  
Control unit: SPS SIEMENS SPS S7.  
Equipped with 20 l pressure tank to  
compensate pressure oscillations.

Pick-up height: 1150 mm;  
Ejection side: 560 mm.

Dimensions machine:  
L 6010 x W 1970 x H 2900 mm



[www.mezger.eu](http://www.mezger.eu) > Applications > A 3 Automatic Tray Stapling Machines  
> Fully Automatic Stapling Machine SHA 11 SCC > with Video